3rd Annual California Registry Member's Meeting October 7th, 2008 Oil & Gas Panel Discussion

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Air Resources Board
California Environmental Protection Agency

Established Programs

- Methane to Markets (EPA)
 - − CH₄ reductions in Oil and Gas systems
- Natural Gas Star (EPA)
 - Operational efficiency and CH₄ reductions
- ETV program (EPA)
 - SRI/GHG Technology Verification Center
- Energy Efficiency and Renewable Energy (DOE)
 - Energy Tips

Waste Heat Recovery and Utilization

- Reduce GHG emissions and fossil fuel use
- Increase facility efficiency and profitability
- Uses existing and tested technology
- Payback times can be less than one year
- No alteration in basic processes
- Good for the environment and the bottom line

Waste Heat

- Sources furnace, boiler, IC engine, kiln, incinerator
- Recovery methods recuperators, heat pumps,
 shell and tube heat exchangers, regenerators
- Uses
 - Generate electricity
 - Generate steam
 - Pre-heat combustion air or product to be processed

Example – Heat recovery at a natural Gas Compressor Station



Pros of Waste Heat Recovery

Pros

- No GHG emissions
- Replace a fossil fuel and reduce GHG emissions
- Utilizes existing and proven technology
- Short pay-back times
- Non intrusive to native process
- Turns waste heat into usable energy

Cons of Waste Heat Recovery

- Regulatory
 - Barriers and disincentives
 - Potentially long project approval process
- Institutional
 - New business model
 - Management investment reluctance

Resources and Recent Developments

- DOE Energy Efficiency and Renewable Energy (<u>www.eere.energy.gov</u>)
- New Technology thermoelectric systems
- State of California
 - AB1613: Energy: Waste Heat and Carbon Emissions
- Energy Independence and Security Act of 2007
 - Waste energy inventory program and registry
 - Grant program